# TESB0R5V42B1X

# **ESD SUPPRESSOR**



## **Features**

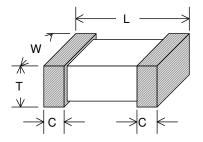
- Lead free plating termination provided good solderability characteristic
- Insulator over coat keeps excellent low and stable leakage current
- Quick response time (<1ns)
- Low clamping voltage
- High transient current capability
- Meet IEC 61000-4-2 standard
- Compact size for EIA 0402

# **Applications**

- Application for Mother Board, Notebook, Cellular Phone, PDA, handheld device DSC,DV,Scanner, and Set-Top Box etc.
  Data port:Audio,Video,Keyboard,Charge etc.

  onstruction & Dimension

# **Construction & Dimension**



Unit: mm	0402			
L	0.96±0.12			
W	0.48±0.07			
Т	0.50±0.10			
С	0.25±0.15			

# Part ratings and characteristics

	Workin	g voltage	Varistor voltage	Clamping Voltage	Capacitance	Peak current	Transient energy
Symbol	V <sub>RMS</sub>	V <sub>DC</sub>	Vv	Vc	Ср	İmax	W <sub>max</sub>
Units	Volts	Volts	\/alta	Volts	pF	Amps	Joules
	(Max.)	(Max.)	Volts	(Max.)	(Typical)	(Max.)	(Max.)
Test Condition		< 10 μΑ	1mA DC	1A 8/20μs	1MHz	8/20µs	10/1000μs
TESB0R5V42B1X	-	42	90 ~ 120	250*	0.5	-	-

<sup>\*\*</sup> For special part number which is not shown in the above table, please contact with our sales department if you needed.

 $V_{DC}$  – Maximum DC operating voltage the ESD can maintain and not exceed 10 $\mu$ A leakages current

 $V_V$  – Voltage across the device measured at 1mA DC current. Equivalent to Vb, "break down voltage".

Vc – Maximum peak voltage across the varistor measured at 8/20us waveform and 1A pulse current \*: Maximum peak current across the varistor with 8/20us waveform and 0.5A pulse current.

C<sub>p</sub> - Device capacitance measured with 1 Vrms at 1MHz.

# General electrical specifications

#### General technical data

Operating temperature	-40°C∼ +85°C
Storage temperature (on board)	-40°C~ +85°C
Response time	<1 ns
Solderability	245±5°C, 3 ±1sec
Solder leach resistance	260±5°C,10 ±1sec

#### **Environmental Specifications**

Characteristics	Specifications	Test condition		
Bias humidity	$\Delta V_V/V_V \le \pm 10\%$	90%RH, 40℃, Working voltage, 1000 hours		
Thermal shock	$\Delta V_V/V_V \le \pm 10\%$	-40°C to 85°C, 30 min. Cycle, 5 cycles		
Full load	AV /V < ±100/	Working voltage, 85°C, 1000 hours		
voltage	$\Delta V_V/V_V \le \pm 10\%$			

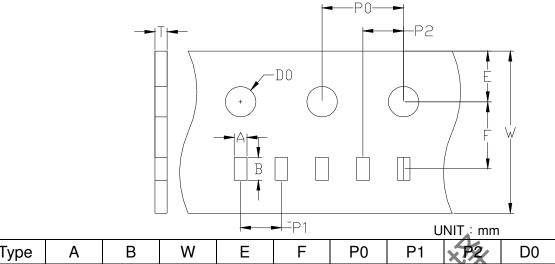
# Storage Condition with package

Storage Temperature: 5 to 40°C

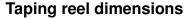
Relative Humidity: to 65% Storage Time: 12 months max

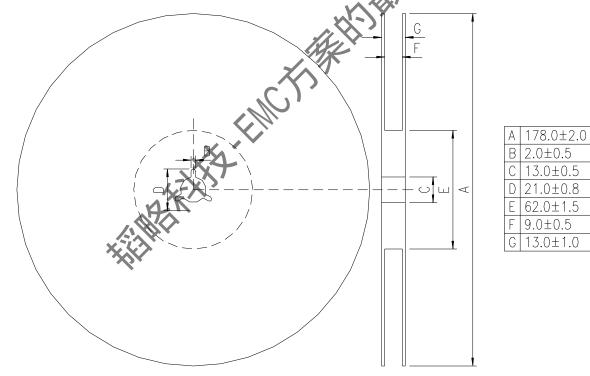
# **Taping Package and Label Marking**

### **Carrier tape dimensions**



Type	Α	В	W	E	F	P0	P1 P2	D0	Т
0402	0.59	1.2	8.0	1.75		4.0	_ / \ - / /	1.55	
0402	±0.03	±0.03	±0.1	±0.05	±0.05	±0.1	±0.05 ±0.05	±0.05	±0.03





# **Taping specifications**

There shall be the portion having no product in both the head and the end of taping, and there shall be the cover tape in the head of taping.

## Quantity of products in the taping package

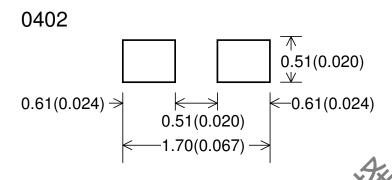
- (1) Standard quantity: 10,000pcs/Reel for MLVS 0402 Lead Free Series
- (2) Shipping quantity is a multiple of standard quantity.

# **Precautions for Handling**

## Solder cream in reflow soldering

Refer to the recommendable land pattern as printing mask pattern for solder cream.

- (1) Print solder in a thickness of 150 to 200  $\mu$ m.
- (2) Dimensions: millimeters (inches)



## Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely. (Reference examples)

- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another component.

  If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend using the machine or the jig to break it.

#### Precaution for soldering1

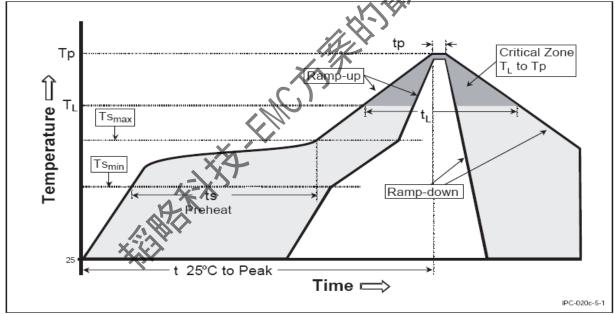
Note that rapid heating, rapid cooling or local heating will easily damage this product.

Do not give heat shock over 100°C in the process of soldering. We recommend taking preheating and gradual cooling.

#### Recommendable reflow soldering

## \*According to J-STD-020C

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate	3° C/second max.
(Tsmax to Tp)	
Preheat	
<ul><li>– Temperature Min (Tsmin)</li></ul>	150°C
<ul><li>– Temperature Max (Tsmax)</li></ul>	200°C
<ul><li>– Time (tsmin to tsmax)</li></ul>	60-180 seconds
Time maintained above:	
<ul><li>– Temperature (TL)</li></ul>	217°C
– Time (tL)	60-150 seconds
Peak/Classification Temperature (Tp)	260°C
Time within 5 °C of actual Peak	_XX
Temperature (tp)	20-40 seconds
Ramp-Down Rate	6°C/second max.
Time 25 °C to Peak Temperature	8 minutes max.



#### Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

- (1) The tip temperature must be less than 350°C for the period within 5 seconds by using soldering gun less than 30W.
- (2) The soldering gun tip shall not touch this product directly.

#### Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

#### **Contant Information**

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