TESC0R2V24B1X

ESD SUPPRESSOR

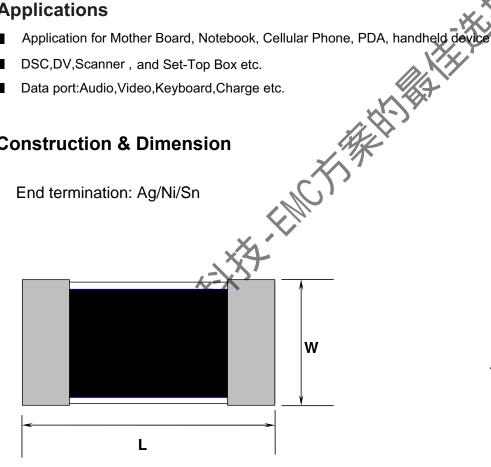


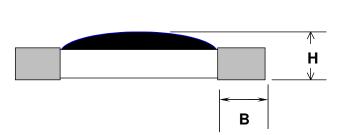
Features

- SMD type zinc oxide based ceramic chip
- Lead free plating termination provided good solderability characteristic
- Insulator over coat keeps excellent low and stable leakage current
- Quick response time (<1ns)
- Low clamping voltage
- High transient current capability
- Meet IEC 61000-4-2 standard
- Compact size for EIA 0603
- ESD per IEC 61000-4-2(Contact):8KV
- ESD per IEC 61000-4-2(Air):15KV

Applications

Construction & Dimension







Unit: mm	0603
L	1.60±0.10
W	0.85±0.15
Н	0.51±0.05
С	0.30±0.20



Part ratings and characteristics

	Rated voltage	Trigger voltage	Clamping Voltage	Capacitance
Symbol	V _{DC}	Vt	Vc	Ср
Units	Volts	Volts	Volts	pF
Units	(max)	VOILS		(Typical)
Test Condition				1MHz
TESC0R2V24B1X	24	300	30	0.2

Vt – measurement by using Transmission Line Pulse (TLP) Vc –measurement by using Transmission Line Pulse (TLP) Cp – Device capacitance measured with 1Vrms

General electrical specifications

General technical data

Operating temperature	-55°C~ +125°C
Storage temperature	-55℃~ +125℃
Response time	<1 ns

Environmental Specifications

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Item	Specifications	Test condition	Reference
Bias humidity	IL ≦10µA	85%RH, 85°C, rated voltage	MIL-STD-2 02
301		12VDC ,1000 hrs	Method 103
Thermal Shock	l∟≦10 μA	-40 °C to 85°C, 30 min. cycle, 5 cycles	JIS C 0025 (1998)Test Na
High			MIL-STD-20
Temperature	IL≦10 μA	Rated voltage, 85°C, 1000 hrs	2G Method
load voltage			108
Solder leach resistance	IL ≦10 μA	260℃, 10s	MIL-STD-20 2G Method 210F
Vibration	IL ≦10 μA	The entire frequency range: 10~55Hz 1.5mm amplitude 2 hours for each Y, Z directio	MIL-STD-20 2G Method 201A

IL - Leakage current at rated voltage, the maximum leakage current was measured afteeliability test.

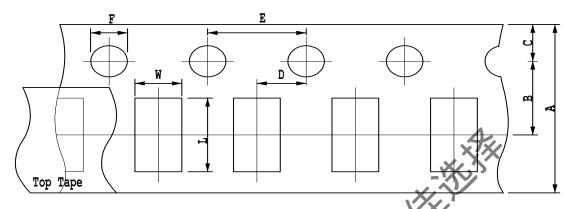


Storage Condition with package

Storage Temperature: 5 to 40°C Relative Humidity: < 65%RH Storage Time: 12 months max

Taping Package and Label Marking

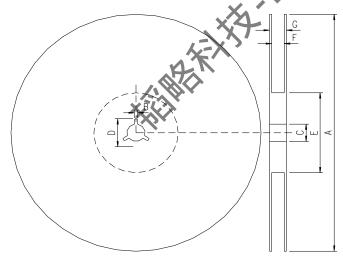
Carrier tape dimensions



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Α	В	С	D	Е	F	L	W	Т
8.00±	3.50±	1.75±	2.00±	4.00±	1.50±	1.90±	1.05±	0.60±
0.30	0.05	0.10	0.05	0.10	0.10	0.20	0.20	0.03

Taping reel dimensions



Α	178.0±2.0
В	2.0±0.5
O	13.0±0.5
Δ	21.0±0.8
Ε	62.0±1.5
F	9.0±0.5
G	13.0±1.0

Quantity of products in the taping package

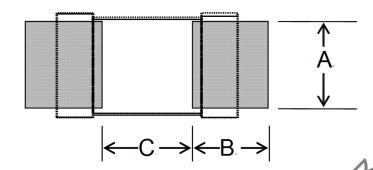
- (1) Standard quantity: 5000pcs/Reel
- (2) Shipping quantity is a multiple of standard quantity.



Precautions for Handling

Solder cream in reflow soldering

Print solder in a thickness of 0.15 to 0.20 mm.



	Unit ÷mm(inch)
Α	0.75±0.1 (0.03±0.004)
В	0.75±0.1 (0.03±0.004)
С	0.75±0.1 (0.03±0.004)

Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely. (Reference examples)

- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another component.
 If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend using the machine or the jig to break it.

Precaution for soldering

Note that rapid heating, rapid cooling or local heating will easily damage this product.

Do not give heat shock over 100°C in the process of soldering. We recommend taking preheating and gradual cooling.

Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.



Soldering gun procedure

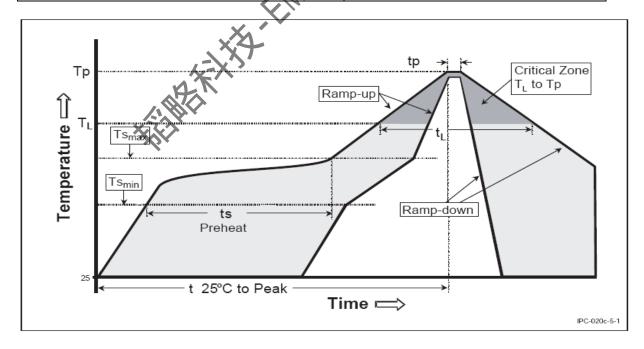
Note the follows, in case of using solder gun for replacement.

- (1) The tip temperature must be less than 280°C for the period within 3 seconds by using soldering gun under 30 W.
- (2) The soldering gun tip shall not touch this product directly.

Recommendable reflow soldering

Reference IPC-J-STD-020D.1

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate	3° C/second max.
(Tsmax to Tp)	
Preheat	
– Temperature Min (Tsmin)	150°C
– Temperature Max (Tsmax)	200°C
– Time (tsmin to tsmax)	60-120 seconds
Time maintained above:	X-32
– Temperature (TL)	2 17°C
– Time (tL)	60-150 seconds
Peak/Classification Temperature (Tp)	260°C
Time within 5 °C of actual Peak	
Temperature (tp)	30seconds
Ramp-Down Rate	6°C/second max.
Time 25 °C to Peak Temperature	8 minutes max.



Contant Information

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