# TESB33R0V05B1X

# **ESD SUPPRESSOR**



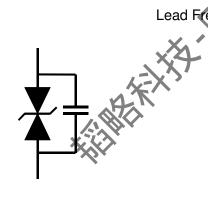
### **Features**

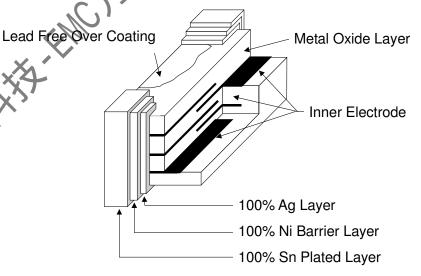
- SMD type zinc oxide based ceramic chip
- Lead free plating termination provided good solderability characteristic
- Insulator over coat keeps excellent low and stable leakage current
- Quick response time (<1ns)
- Low clamping voltage
- High transient current capability
- Meet IEC 61000-4-2 standard
- Compact size for EIA 0402

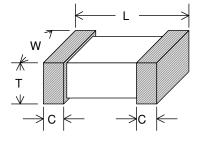
# **Applications**

- Application for Mother Board, Notebook, Cellular Phone, PDA, handheld devic DSC,DV,Scanner, and Set-Top Box etc.
- DSC,DV,Scanner, and Set-Top Box etc.
- Data port:Audio,Video,Keyboard,Charge etc.

### **Construction & Dimension**







Unit: mm	0402
L	0.96±0.12
W	0.48±0.07
Т	0.50±0.10
С	0.25±0.15

### Part ratings and characteristics

	Workin	g voltage	Varistor voltage	Clamping Voltage	Capacitance	Peak current	Transient energy
Symbol	VRMS	V <sub>DC</sub>	$V_{V}$	Vc	Ср	İ <sub>max</sub>	$W_{max}$
Units	Volts	Volts	Volts	Volts	pF	Amps	Joules
Units	(Max.)	(Max.)		(Max.)	(Typical)	(Max.)	(Max.)
Test Condition		< 10 μΑ	1mA DC	1A 8/20μs	1MHz	8/20μs	10/1000μs
TESB33R0V05B1X	-	5	45 ~ 65	135	33	-	-

- $V_{\text{RMS}}$  Maximum AC operating voltage the varistor can maintain and not exceed10 $\mu$ A leakage current
- $V_{\text{DC}}$  Maximum DC operating voltage the varistor can maintain and not exceed 10 $\mu$ A leakage current
- V<sub>V</sub> Voltage across the device measured at 1mA DC current. EquiValent to Vb, "Breakdown Voltage".
- Cp Device capacitance measured with zero volt bias 1 ms at 1MHz.
- $\label{eq:continuous} Vc-Maximum\ peak\ voltage\ across\ the\ varistor\ measured\ at\ 8/20us\ waveform\ and\ 1A\ pulse\ current$
- $i_{\text{max}}$  Maximum peak current which may be applied with 8/20us waveform without device failure
- $W_{\text{max}}$  Maximum energy that may be dissipated with the 10/1000us waveform without device failure.

# **General electrical specifications**

#### General technical data

Operating temperature	-40+125°C
Storage temperature (on board)	-40 +125°C
Response time	<1 ns
Solderability	245±5°C, 3 ±1sec
Solder leach resistance	260±5°C,10 ±1sec

### **Environmental Specifications**

Characteristics	Specifications	Test condition
Bias humidity	$\Delta V_V/V_V \le \pm 10\%$	90%RH, 40℃, Working voltage, 1000 hours
Thermal shock	$\Delta V_V/V_V \le \pm 10\%$	-40°C to 85°C, 30 min. Cycle, 5 cycles
Full load	AV /V < ±100/	Working voltage 95°C 1000 hours
voltage	$\Delta V_V/V_V \le \pm 10\%$	Working voltage, 85°C, 1000 hours

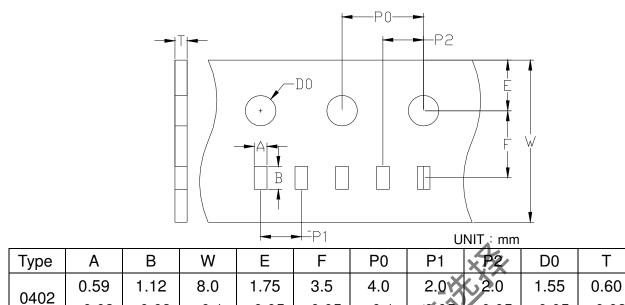
## Storage Condition with package

Storage Temperature: 5 to 40°C

Relative Humidity: to 65% Storage Time: 12 months max

### **Taping Package and Label Marking**

### **Carrier tape dimensions**



±0.05

±0.1

±0.05

±0.05

±0.05

±0.03

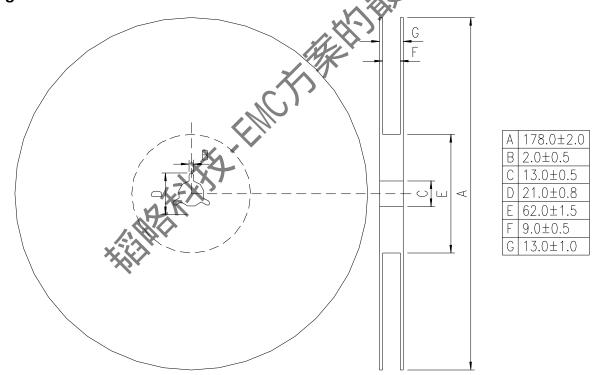
### Taping reel dimensions

±0.03

±0.03

±0.1

±0.05



# **Taping specifications**

There shall be the portion having no product in both the head and the end of taping, and there shall be the cover tape in the head of taping.

### Quantity of products in the taping package

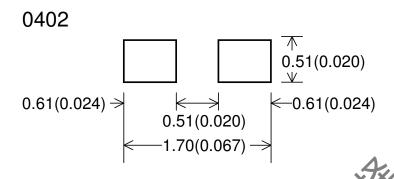
- (1) Standard quantity: 10,000pcs/Reel for MLVS 0402 Lead Free Series
- (2) Shipping quantity is a multiple of standard quantity.

### **Precautions for Handling**

### Solder cream in reflow soldering

Refer to the recommendable land pattern as printing mask pattern for solder cream.

- (1) Print solder in a thickness of 150 to 200  $\mu$ m.
- (2) Dimensions: millimeters (inches)



### Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely. (Reference examples)

- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another component.

  If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend using the machine or the jig to break it.

### Precaution for soldering

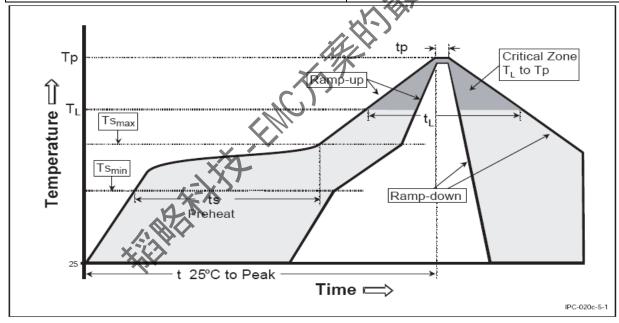
Note that rapid heating, rapid cooling or local heating will easily damage this product.

Do not give heat shock over 100°C in the process of soldering. We recommend taking preheating and gradual cooling.

#### Recommendable reflow soldering

### \*According to J-STD-020C

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate	3° C/second max.
(Tsmax to Tp)	
Preheat	
<ul><li>– Temperature Min (Tsmin)</li></ul>	150°C
<ul><li>– Temperature Max (Tsmax)</li></ul>	200°C
<ul><li>– Time (tsmin to tsmax)</li></ul>	60-180 seconds
Time maintained above:	
<ul><li>– Temperature (TL)</li></ul>	217°C
– Time (tL)	60-150 seconds
Peak/Classification Temperature (Tp)	260°C
Time within 5 °C of actual Peak	
Temperature (tp)	20-40 seconds
Ramp-Down Rate	6°C/second max.
Time 25 °C to Peak Temperature	8 minutes max.



#### Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

- (1) The tip temperature must be less than 350°C for the period within 3 seconds by using soldering gun less than 30W.
- (2) The soldering gun tip shall not touch this product directly.

### Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

#### **Contant Information**

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